

# Kaymar

## Fitting Instructions



Suitable for  
Toyota 40 Series LC

Year

Type SWB

Part Rear Bar

Applicable to Part Numbers

K1255, KIT40, KIT40-L-JCD, KIT40-R-JCD

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### IMPORTANT - BEFORE COMMENCING INSTALLATION

Please verify the part number corresponds with the list above.

Read through these instructions and check items in the supplied fitting kit matches the attached list.

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### Suitable for 40 SERIES LC

1. Remove existing towbar ( If fitted ).
2. Remove your old wheel carrier as well as removing existing catch off the bodywork.
3. Remove bumperettes.
4. Remove the tail lights and stone guards behind the lights.
5. Remove the reflectors.
6. Drill ½ inch holes in existing bumperette holes. There will be four centre holes in the back chassis cross members.
7. Place welded bolt sets into the bumperette holes with threads facing to the rear of the vehicle.
8. Lift the bar onto the rear of the vehicle (You may need to spring arms through original light mounting holes).

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9. Bolt the bar up loosely. Locate the four M12 Bolts in the centre mounting plate. **DO NOT TIGHTEN THESE BOLTS.**
10. Clamp the side arms to the side of the chassis, locating 3 x M8 Bolt holes and then place the bolts in these holes.
11. Once all of the bolts are in, square bar on the vehicle and tighten all bolts.
12. Fit chequer plate to Rear Bar.
13. Wire the lights into the original light plug system and locate into bar with the 3/16 RH screws supplied.

### **BOLT KIT - BK1255      40 SERIES S.W.B REAR BAR**

QUANTITY	DESCRIPTION
4	BOLT ON WIRE - 2 - M12 X 35 X 1.75 50MM WIRE JOINED
4	BOLT M12 X 35 X 1.75
6	BOLT M8 X 30 X 1.25
16	WASHER FLAT M12 X 30 HD
12	WASHER SPRING M12
12	NUT M12 X 1.75
12	WASHER FLAT M8 X 17
6	WASHER SPRING M8
6	NUT M8 X 1.25
2	REFLECTOR



*bolt\_on\_wire\_2x\_12x35x1.75\_50mm\_wire\_joined*

**BOLT KIT - BK1255**

**40 SERIES S.W.B REAR BAR**



*bolt\_on\_wire\_2x\_12x35x1.75\_50mm\_wire\_joined*