



Behind you all the way.

MILFORD INDUSTRIES

CARGO BARRIER

PART NO. 106050

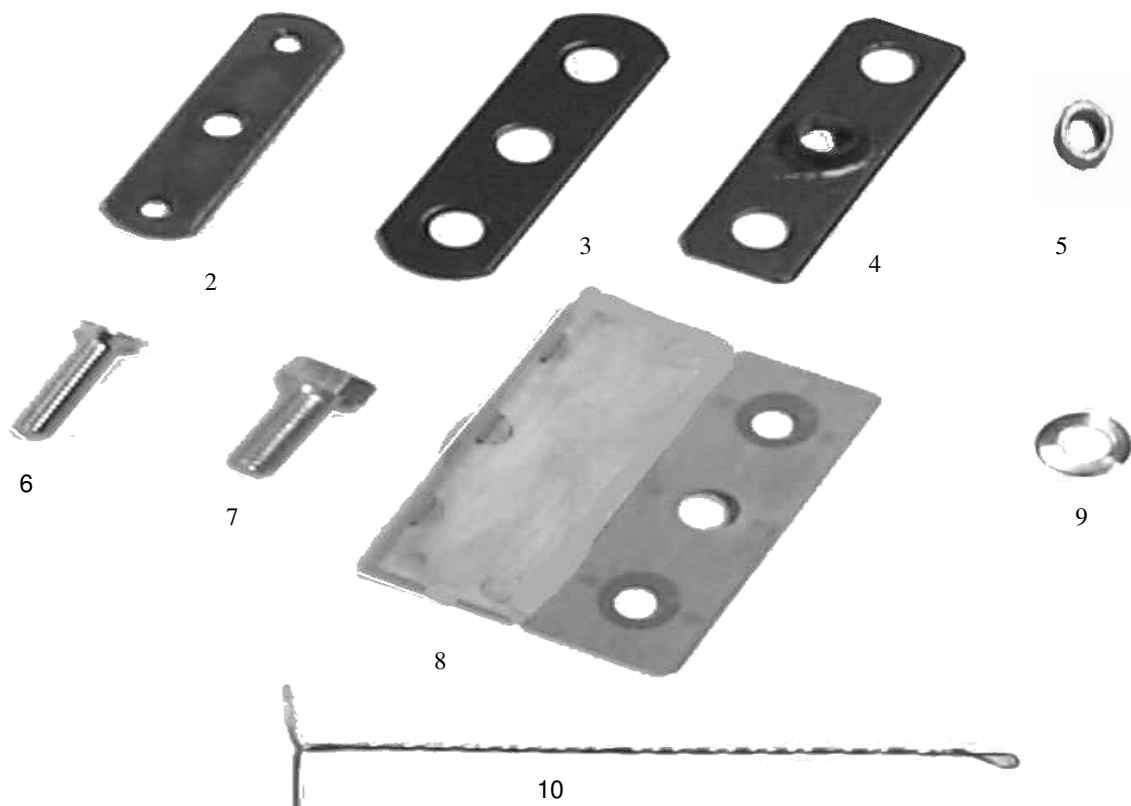
FORD ECONOVAN MAXI SRW CARGO BARRIER

YEARS OF MANUFACTURE – 9/99 ONWARDS

This Cargo Barrier is designed to be installed behind the front row of seats only.
The installation kit contains sufficient components for installation of the Cargo Barrier.

CARGO BARRIER PARTS LIST

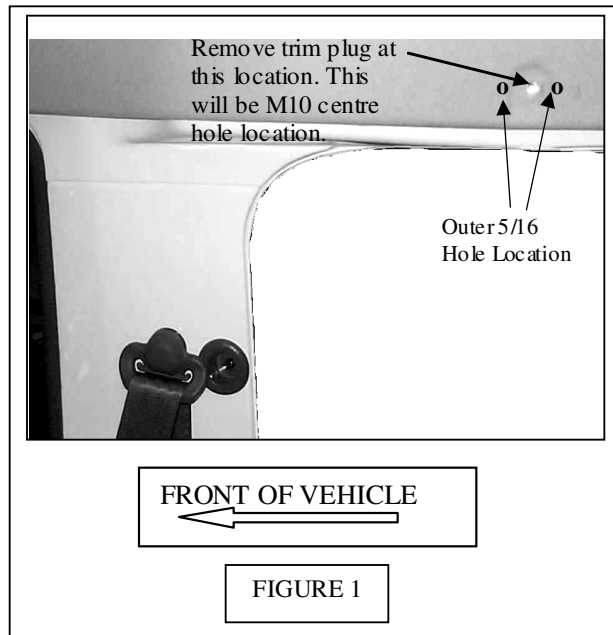
Item No	Component No.	Qty	Component Description	
1.	106065	1	Cargo Barrier Panel	(Not Illustrated)
2.	754000	4	Mounting Plate	
3.	754035	2	Metal Cover Plate	
4.	754726	2	Metal Cover Plate With Spacer	
5.	754546	4	16 O/D x 2.0 Spacer Tube	
6.	912005	8	$\frac{5}{16}$ " BSW x 1 $\frac{1}{4}$ " CSK Screw	
7.	912075	4	M10 x 1.5 x 35 Hex Head Screw	
8.	754070	2	Recessed Concealed Cover Plate	
9.	932125	4	$\frac{3}{8}$ " Crinkle Washer	
10.	754200	2	Installation Tool	
11.	906300	1	Tekote Sealer/Rust Preventative	(Not Illustrated)



NOTES –

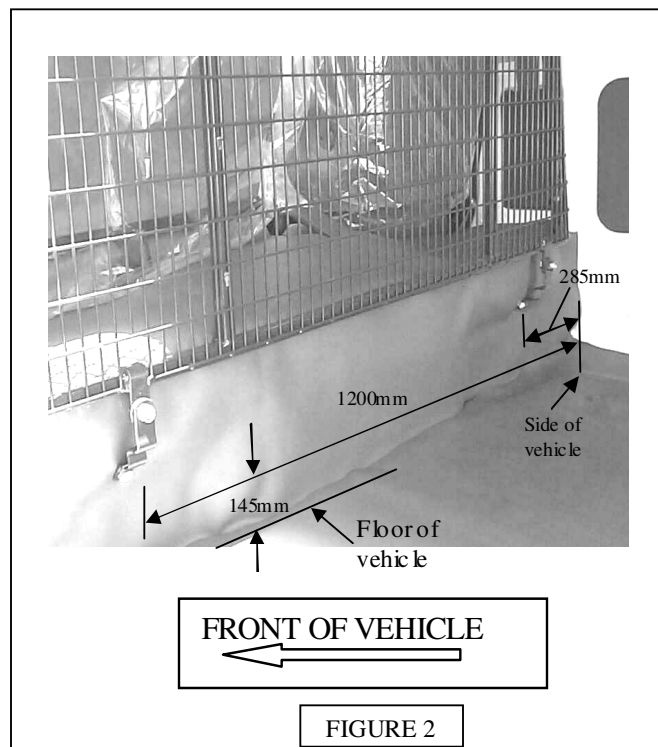
- A high degree of technical competence is necessary to correctly install this product. We recommend this Cargo Barrier be installed by an authorised outlet to ensure the barrier installation complies with AS/NZS 4034 Standard, and is able to meet its rated capacity.
- Before marking or drilling for this Cargo Barrier, check vehicle for LPG Gas or other Conversion. If a conversion is fitted, locate components and take EXTREME CARE whilst installing this Cargo Barrier to prevent accidental damage.
- Care should be taken not to cross thread fasteners during installation of components to the vehicle.

TOP MOUNTS



1. Remove factory fitted bars directly behind front row seats. Remove plastic roof trim plug. This location is M10 centre hole of mounting plate.
2. Mark the hole locations as shown in figure 1, using mounting plate (Item 2) as a template.
3. Centre punch & pilot drill dia. 5mm at all outer hole locations. **Drill stop set to 25mm essential for all drilling.**
4. Vinyl cut all holes 22mm.
5. Redrill outer holes to dia. 9mm and centre hole to dia. 22mm. Apply Tekote sealer (Item 11) to all drilled metal panels.
6. Insert eye of installation tool (Item 10) into the centre M10 hole of the mounting plate.(Item 2) Push mounting plate through 22 mm hole.
7. Holding mounting plate (Item 2) in position, slide the centre hole of the metal cover plate with spacer (Item 4), and the recessed concealed cover plate (Item 8) over the eye of the installation tool so that the tube on the metal cover plate faces towards the 22mm hole. Holding mounting plate in position, place the loose spacer tubes (Item 5)between the metal cover plate (Item 4) and the car body. Secure the outer holes with the $\frac{5}{16}$ " BSW x 1 $\frac{1}{4}$ " CSK screws (Item 6). Do not tighten.
8. Ensure M10 centre thread is aligned correctly then tighten outer screws.
9. Repeat process for other side.

BOTTOM MOUNTS



1. Remove covering from fire wall.
2. Mark the M10 centre hole locations as per figure 2. Using mounting plate (Item 2) as a template mark the 5/16 outer holes horizontally.
3. Centre punch & drill a dia. 5 mm pilot hole at all marked locations, then redrill the holes as follows-
-outer holes to dia. 9mm, -centre holes to dia. 22mm. **Drill stop set to 25mm essential for all drilling.** Apply Tekote sealer (Item 11) to all drilled metal panels
4. Insert the "eye" of the installation tool (Item 10) into the centre "M10" hole of the mounting plate (Item 2). Push the mounting plate through the 22mm hole in the fire wall panel. Holding mounting plate in position, insert the "eye" of the installation tool into the centre hole of the metal cover plate (Item 3) ensuring countersunk holes face outwards. Align metal cover plate with mounting plate. Insert the $\frac{5}{16}$ " BSW x 1 $\frac{1}{4}$ " CSK screws (Item 6) into outer holes and tighten.
5. Replace the floor covering and vinyl cut the vinyl covering to allow access to the M10 holes.