



SKODA OCTAVIA WAGON
CARGO BARRIER INSTALLATION INSTRUCTION
Part # 707975
VEHICLE YEARS OF MANUFACTURE - From NOV 2013 - MAR 2021
FOR VEHICLES WITHOUT SUNROOF ONLY



This cargo barrier is capable of being located in one position only, behind the 2nd row of seats with the seats in an upright position. The installation kit contains sufficient components for fitment to this location. A high degree of technical competence is necessary to correctly install this product.

We recommend this cargo barrier be installed by an authorised outlet to ensure the barrier installation complies with AS/NZS 4034 Standard.

The cargo barrier is designed, manufactured and fitted to decrease the impact hazard in an accident to occupants from cargo carried within the interior cargo space of the vehicle. In the event of an accident, a cargo barrier can reduce injuries caused by cargo intruding into occupant's space.

Installation time approximately 0.5 Hour

"The estimated fitting time is based on an experienced fitter conversant with the fitment procedure"



WARNINGS

- **Strict compliance with fitting instructions is essential for this safety product to meet its rated capacity. Refer user instructions regarding correct usage of the cargo barrier.**
- **Do not modify cargo barrier in any way.**
- **Do not use this cargo barrier in any other vehicle for which it is not designed.**
- **Modifications to the cargo barrier or its fixings or use in any other vehicle for which it is not designed may void the load rating and warranty.**
- **Do not attach the cargo barrier to the vehicle using seat, seat belt or child restraint anchorage's.**
- **Where high tensile threaded fasteners are used, the cargo barrier must be installed using the size and grade fasteners specified by Milford Industries.**
- **Do not drill, rivet, adhere or attach objects to the front or rear of the cargo barrier.**
- **Do not place smaller items, that may bypass the cargo barrier in the event of heavy braking or collision, near the edges of the barrier.**
- **Position the load against the cargo barrier.**
- **When load is positioned against cargo barrier, secure the load with a restraint system.**
- **During a collision moving cargo may damage seat belts or tether straps of a child restraint device, or its anchorage. Load should be carefully positioned so as not to come in contact with these items.**
- **Do not obstruct seat belts or child restraints, or their operation.**
- **Long thin items of cargo should be positioned in the vehicle with the long axis across the vehicle to minimise the penetration risk.**
- **If involved in an accident or accidentally damaged, the cargo barrier should be replaced and the anchorage's repaired to as new condition.**
- **Clean with soap and water only. Do not use solvents or chemicals. Discard cargo barrier if it becomes rusted. Do not expose to direct sunlight for long periods.**
- **It is extremely dangerous to ride in the cargo area of the vehicle behind the cargo barrier. It is recommended that the cargo barrier be removed. In a collision people or children riding unrestrained in these areas are more likely to be seriously injured or killed.**
- **Never leave a child in the vehicle unattended, particularly in the rear cargo area. The cargo area should never be used as a play area for children.**
- **The cargo barrier may deform and significantly intrude into occupant's space in an accident.**
- **Remember that the tailgate cannot be opened from inside the cargo area.**
- **The fixed labeling should not be removed from the cargo barrier.**
- **Failure to comply with warning notes may prevent the barrier protecting the occupants.**
- **Parents should explain to children how and when to use *EMERGENCY ESCAPE HAMMER* attached to cargo barrier.**
- **Do not remove the rating plaque from the cargo barrier.**

NOTICE TO INSTALLERS & DISTRIBUTORS

Please ensure User Instructions are left with vehicle owner after installation.



SKODA OCTAVIA WAGON

CARGO BARRIER INSTALLATION INSTRUCTION

Part # 707975

VEHICLE YEARS OF MANUFACTURE - From NOV 2013 - MAR 2021

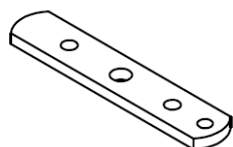
FOR VEHICLES WITHOUT SUNROOF ONLY



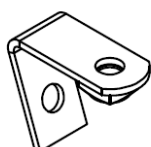
IMPORTANT: The installation kit contains sufficient components to fit the cargo barrier. A high degree of technical competence is necessary to correctly install this product. We recommend this cargo barrier be installed by an authorised outlet to ensure the barrier installation is correct. These instructions must be read and clearly understood before commencing installation. Check contents of kit before commencing fitment and report any discrepancies or damage.

Parts List

Item	Component Name	Part No.	Qty
1	Cargo Barrier ASM (see page 10)	707975	1
2	Mounting plate	754594	2
3	Bracket ASM (bottom)	753538	2
4	Screw - Button head, M6 x 16mm HT ZP	912515	2
5	Screw - Hex head, M10 x 20mm ZP	912205	2
6	Washer - Spring, 10mm ZP	932010	2
7	Bracket ASM (roof)	753536	2
8	Hex nut - M8 ZP	913260	2
9	Trim garnish - Base & Lid	753075	2
10	Trim garnish insert	753076	2
11	Milbolt - M10 x 24mm	912825	2
12	Milbolt - M10 x 29mm	912830	2
13	Wave washer - 10mm ZP	932125	4
14	Marking pin	906185	1
15	Warning label (orange)	905017	1



2



3



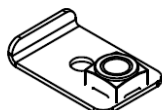
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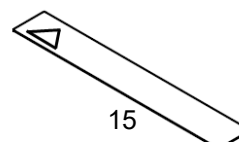
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14



15

E and OE—Errors and Omissions Excepted



ADVICE TO FITTER

Note: To fit the cargo barrier the following is essential: (where applicable)

- ☐ Always drill perpendicular to surface (Unless stated otherwise).
- ☐ A positive drill stop should always be used to prevent accidental damage to external panels, fuel lines etc.
- ☐ Ensure Safety Eye Protection and Gloves are worn as required when using cutting tools.
- ☐ When cutting metal panels be very careful of sharp edges, for risk of skin cuts etc.
- ☐ Care should be taken when applying Rust Preventative sealer to all holes drilled, to negate the possibility of skin and eye irritation.
- ☐ Check screws in relevant components by hand before installation. Should there be resistance re-tap threads and re-check.
- ☐ **Before marking or drilling to install this cargo barrier, check vehicle for LPG conversion & non standard fuel tanks. Locate tanks and all lines attached and take EXTREME CARE not to damage whilst installing this cargo barrier.**
- ☐ **Before drilling to install this cargo barrier, check for concealed wiring looms. E.g. tow bar, reversing camera, reversing sensor wiring etc.. Relocate before drilling to avoid damage.**

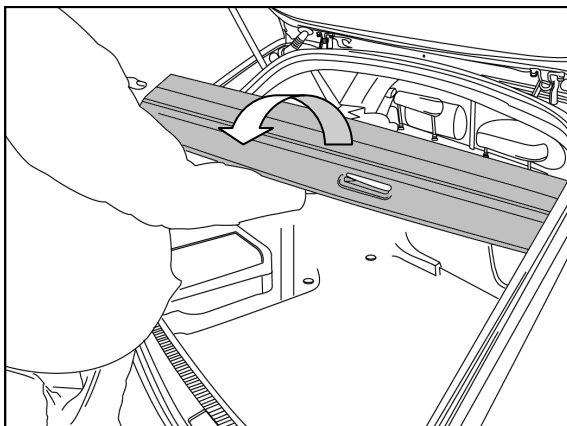
**CARE SHOULD BE TAKEN NOT TO CROSS THREAD THE FASTENERS DURING
 INSTALLATION OF COMPONENTS TO THE VEHICLE.**

TOOLS REQUIRED

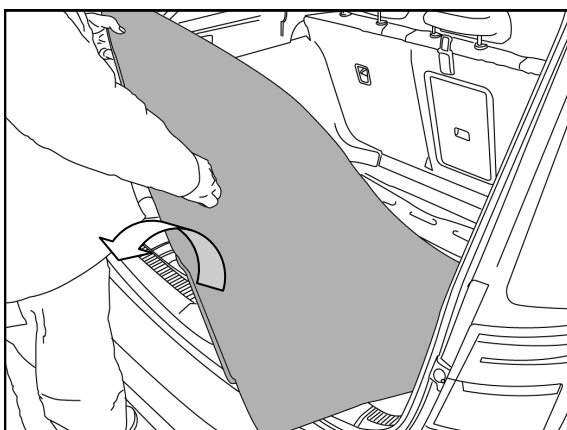
- | | |
|----------------------|-----------------------------|
| ◦ Socket wrench | ◦ Drill stop's |
| ◦ Metric hex sockets | ◦ 20mm Vinyl Cutter |
| ◦ Metric spanners | ◦ Hex bits & driver |
| ◦ Trim removal tools | ◦ Torque Wrench (10Nm/22Nm) |
| ◦ Screwdrivers | ◦ Sharp Knife |
| ◦ Power Drill | ◦ Vacuum Cleaner |
| ◦ Masking Tape | ◦ Cover sheet / Drop sheet |
| ◦ Marker Pen | ◦ Clean Rag |
| ◦ 5mm, Drill Bit | |



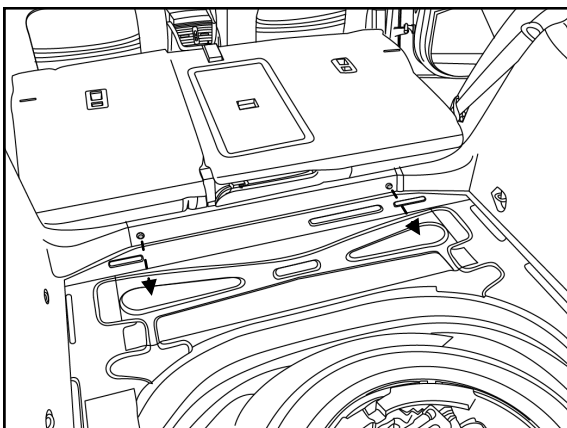
PREPARE VEHICLE FOR FLOOR MOUNTS INSTALL



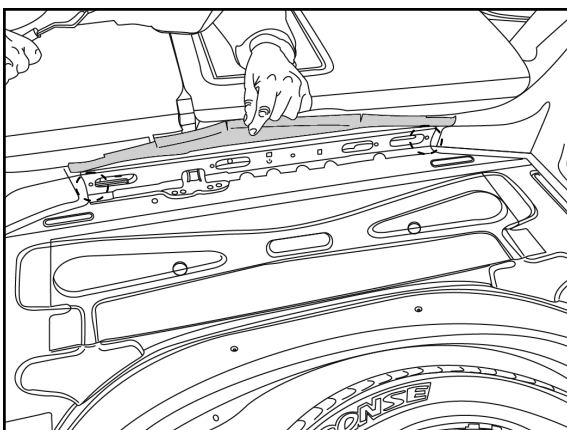
1. Remove the cargo blind if installed.



2. Remove the cargo area floor covering.



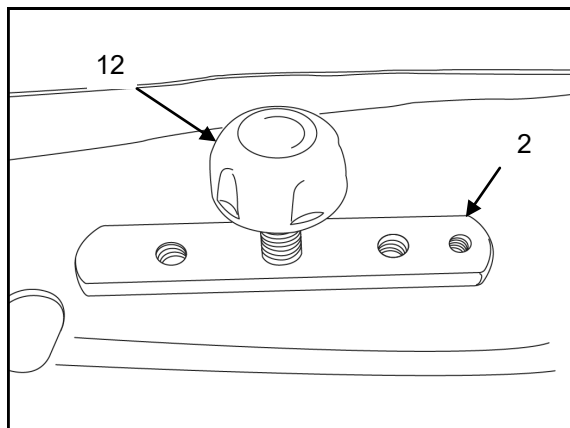
3. Lay the 2nd row seats down flat.
4. Remove the 2 clips securing the carpet to the cross beam at the front of the cargo area. (these will not be replaced)



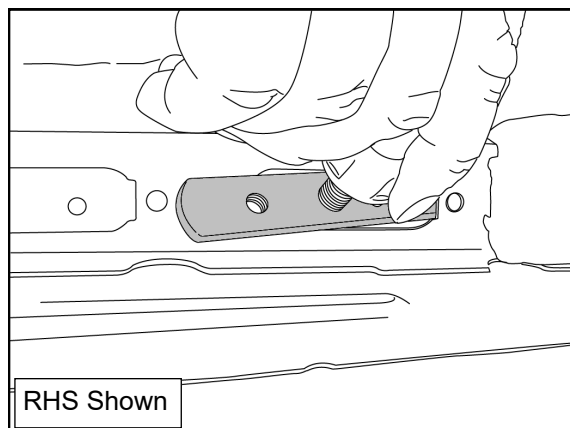
5. Lift the carpet at the front of the cargo area to expose the metal cross beam.
6. Locate the 'clip' holes at the outsides of the cross beam which will be used to secure the bottom mounts.



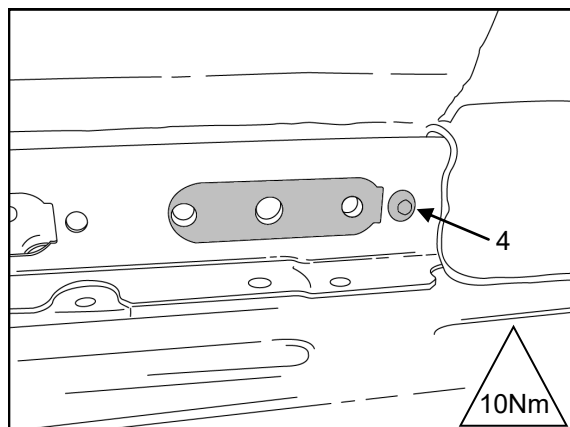
INSTALLATION PROCEDURE FOR FLOOR MOUNTS



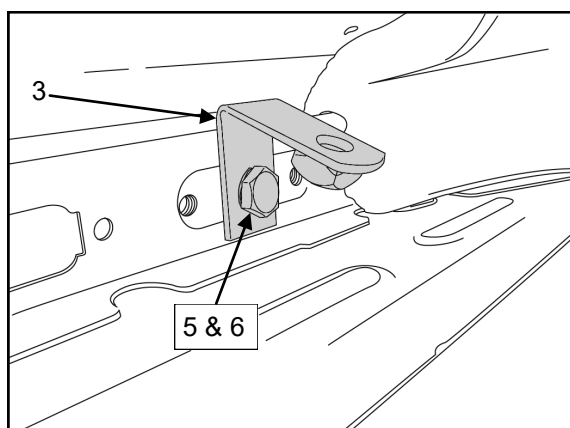
7. Screw a 29mm Milbolt (12) into a mounting plate (2) as shown.



8. With the M6 mounting hole to the outside, feed the mounting plate through the large hole in the panel, then position it behind the panel with the M6 mounting hole aligned with the 'clip' hole.



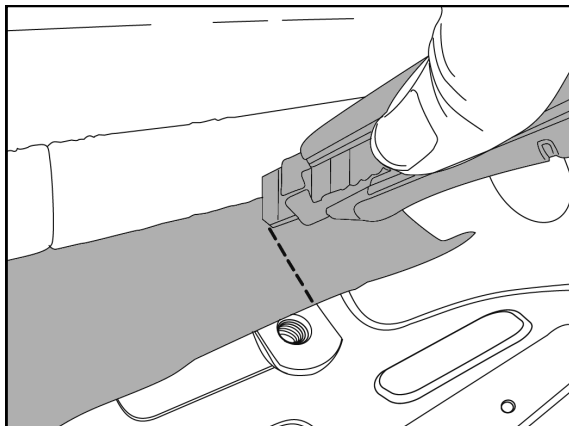
9. Secure the mounting plate in position as shown using button head screw (4).
10. Tighten and torque up screw to 10Nm.
11. Remove the Milbolt.
12. Repeat above steps on the other side.



13. Place a bracket ASM (3) over the M10 mounting plate hole as shown.
14. Secure the bracket in place using M10 hex screw (5) with spring washer (6) under head.
15. With the bracket pushed hard against the bottom flange of the cross beam, tighten the M10 screw.
16. Repeat above steps on the other side.

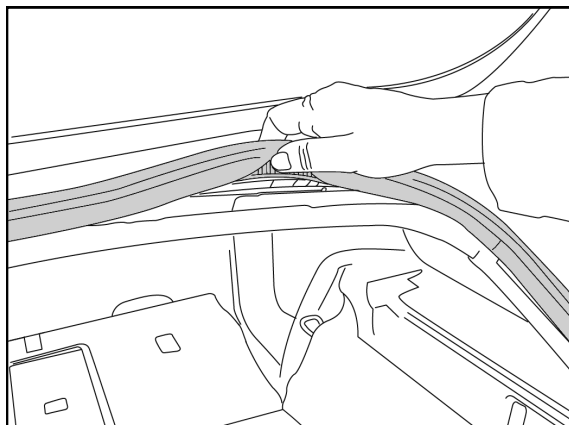


INSTALLATION PROCEDURE FOR FLOOR MOUNTS - Cont'd

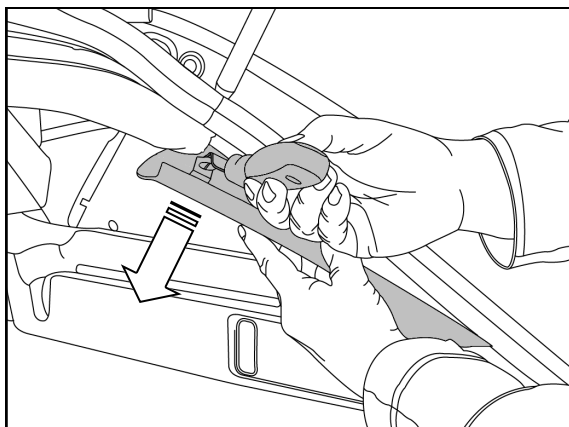


17. Cut the carpet at the centre line of the bottom bracket ASM's as shown, then reposition the carpet back in place around the brackets.
18. Refit the floor covering to the vehicle.

PREPARE VEHICLE FOR ROOF MOUNTS INSTALL



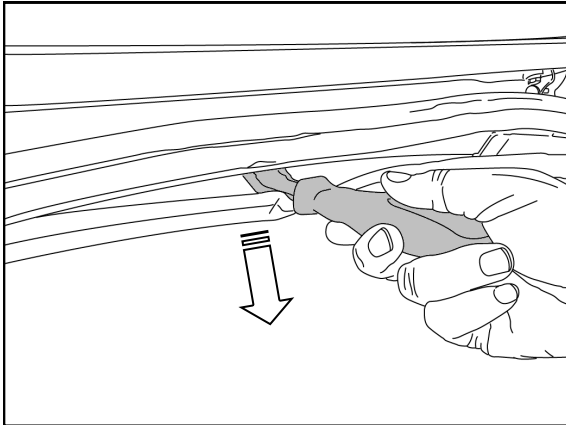
19. Place a drop sheet over the cargo area floor to protect the trim.
20. At the top of the tailgate opening unfasten the rubber door seal.



21. Using a suitable trim removal tool unclip the tops of the rear quarter trims.

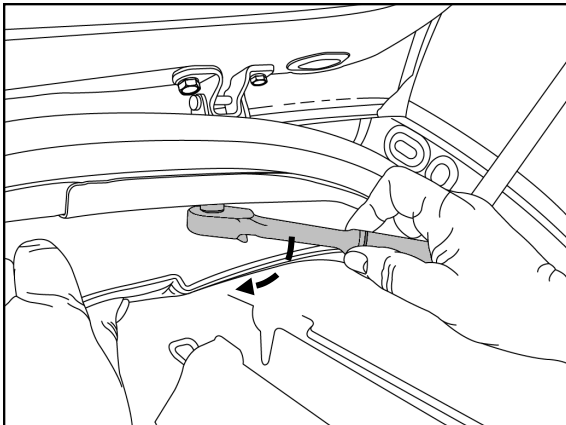


PREPARE VEHICLE FOR ROOF MOUNTS INSTALL - Cont'd



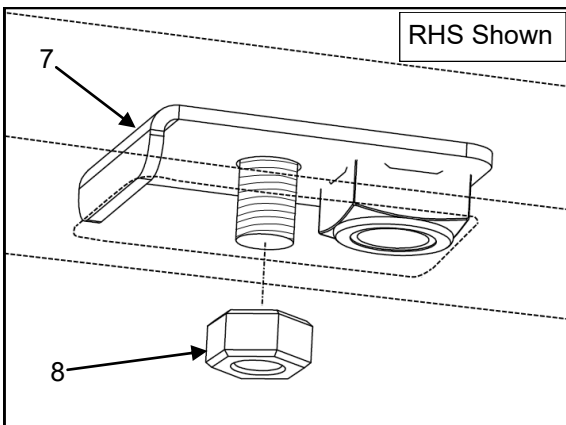
22. Using a suitable trim removal tool unclip the roof lining in the middle of the vehicle. (Note: The clip is approx. 120mm forward of the back edge)

INSTALLATION PROCEDURE FOR UPPER MOUNTS



Warning: It is highly recommended that this step be carried out with the assistance of 2nd person to prevent the tailgate moving.

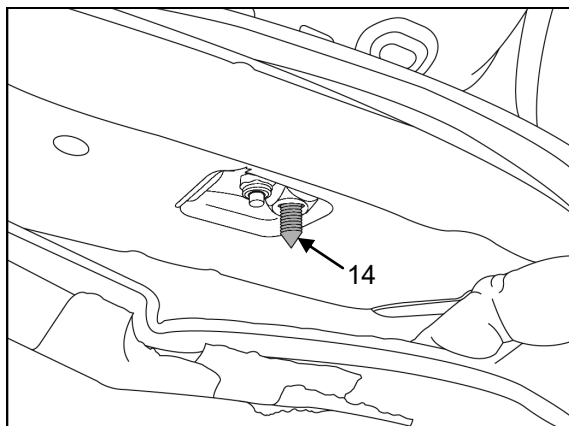
23. Working on one side at a time with a 2nd person holding the tailgate steady on that side, undo the M8 hinge nut and discard.



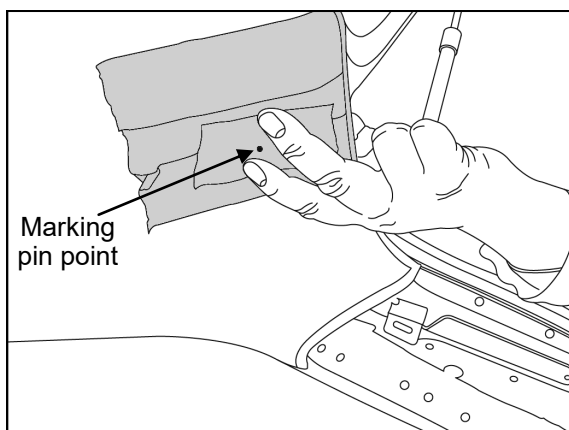
24. Position a roof bracket ASM (7) over the hinge stud as shown, with the captive nut to the outside.
25. Secure the bracket in place using M8 hex nut (8).
26. Tighten and torque up the nut to 22Nm.
27. Repeat steps 23 to 26 on the other side.



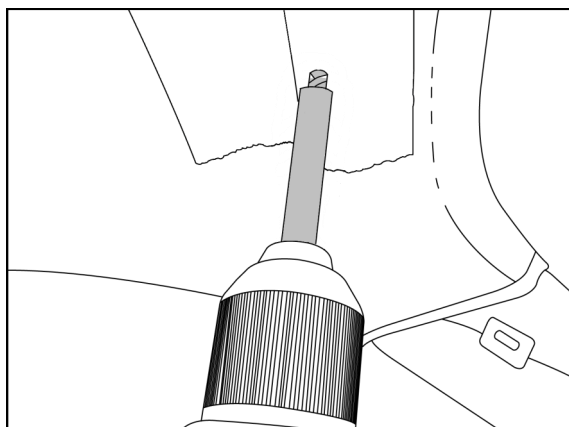
INSTALLATION PROCEDURE FOR UPPER MOUNTS - Cont'd



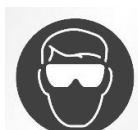
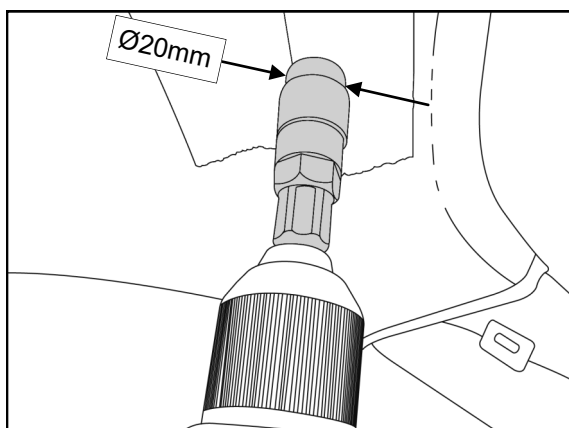
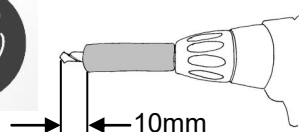
28. Screw a marking pin (14) into one of the roof bracket ASM's as shown.



29. On the cabin side of the roof lining apply masking tape in the approximate location of the marking pin.
 30. Apply pressure to the roof lining until the marking pin can be seen on the cabin side. Mark this location.
 31. Relocate the marking pin and repeat on the other side.
 32. Remove the marking pin.



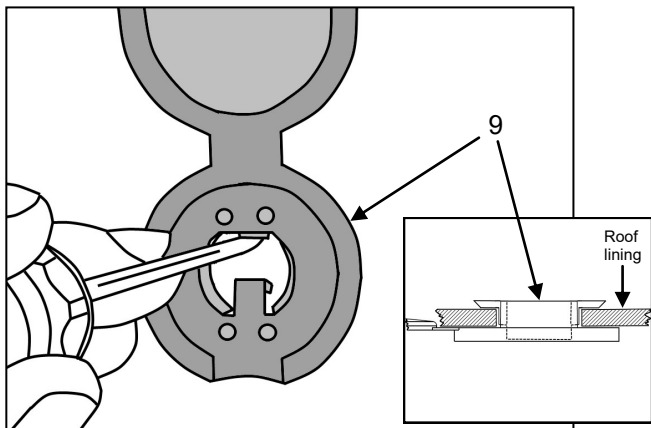
33. Using a 5mm drill bit with drill stop set at 10mm, drill a pilot hole through the roof lining at each of the marked locations from above.



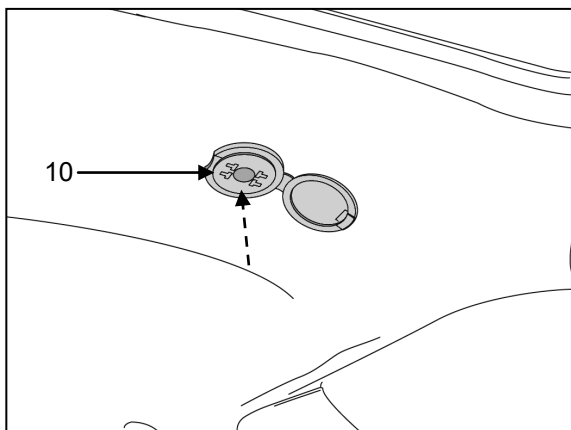
34. Using a 20mm vinyl cutter enlarge the pilot holes.
 35. Remove the masking tape.



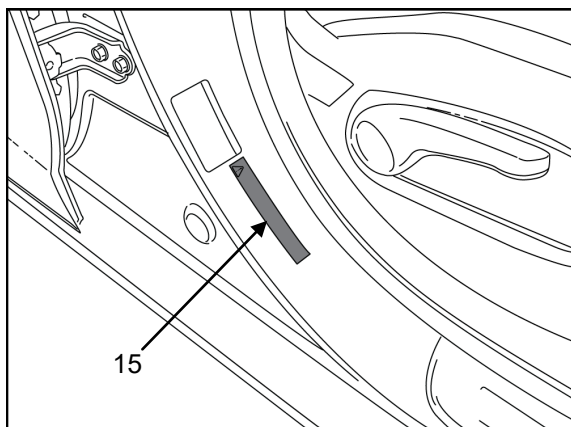
INSTALLATION PROCEDURE FOR UPPER MOUNTS - Cont'd



36. Insert a trim plug base (9) into the 20mm hole in trim with the lid positioned towards the outside of vehicle.
37. Using a small screwdriver or similar push the trim plugs retention legs outwards to engage them in behind the roof trim.



38. Push a trim garnish insert (10) into the centre of the trim plug base until it clips in place flush.
39. Repeat above steps on the other side.
40. Reassemble the roof lining, quarter trims etc. to the vehicle in the reverse order to the removal.
41. Remove the drop sheet.



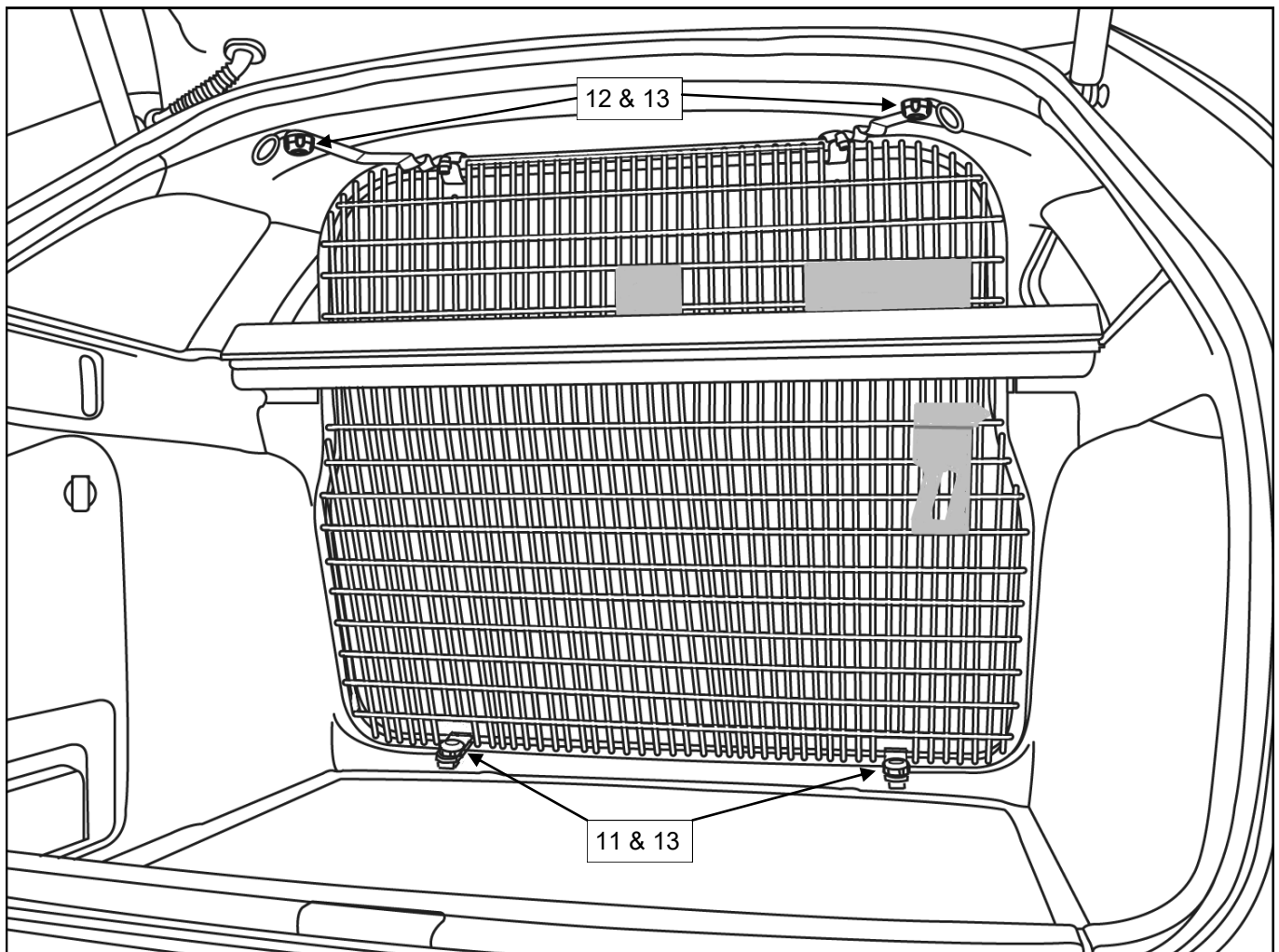
42. Clean the area shown inside the drivers door opening.
43. Affix orange warning label (15) to the panel at that location.

Please ensure User Instructions are left with vehicle owner after installation.



INSTALLATION OF CARGO BARRIER

1. Ensure the top straps are pivoted towards the meshed side of the cargo barrier.
2. Position the cargo barrier in the vehicle with the meshed side facing the rear and the bottom cargo barrier brackets sitting on top of the fixed bottom vehicle brackets.
3. Secure the top straps to the roof mounts using 29mm Milbolts (12) with wave washers (13) under heads.
4. Secure the bottom cargo barrier brackets to the bottom vehicle brackets using 24mm Milbolts (11) with wave washers (13) under heads.
5. Tighten all Milbolts.
6. Install the cargo blind.
7. Reposition the 2nd row seats.



IMPORTANT NOTE: Check that all bolts and screws are tight and re check periodically.