

MILFORD INDUSTRIES CARGO BARRIER

PART # 705650

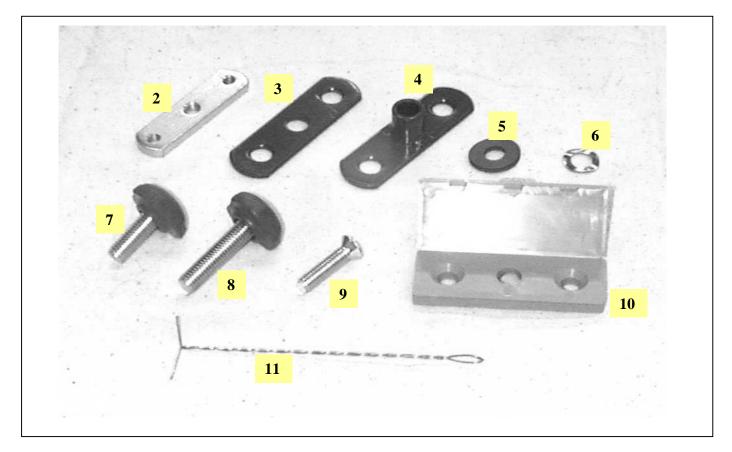
Subaru Liberty 3RD Generation REAR POSITION ONLY WHEN SUNROOF FITTED.

YEARS OF MANUFACTURE -Late 1998 ONWARDS.

This Cargo Barrier is capable of being located in two positions, behind the front row of seats (with the 2nd row of seats in the folded position) and behind the 2nd row of seats. The installation kit contains sufficient components for fitment to both locations.

CARGO BARRIER PARTS LIST

<u>ltem No.</u>	<u>Component No.</u>	<u>Qty</u>	Component Description
1.	705650	1	Cargo Barrier Panel (Not Illustrated)
2.	754000	6	Mounting Plate
3.	754035	8	Metal Cover Plate
4.	754780	2	Metal Cover Plate (With Spacer Tube)
5.	904315	2	Rubber Washer
6.	932125	4	³ / ₈ " Crinkle Washer
7.	913035	2	M10 x 1.5 x 24 Milbolt High-Tensile
8.	913060	4	M10 x 1.5 x 44 Milbolt High-Tensile
9.	912005	12	⁵ / ₁₆ " BSW x 1 ¼" CSK Screw
10.	754225	2	Concealed Cover Plate
11.	754200	1	Installation Tool
12.	906300	1	Tekote Sealer/Rust Preventative (Not Illustrated)



Notice to Fitters and Distributors

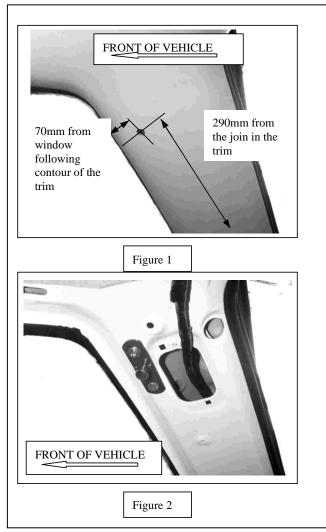
Please ensure the fitting instructions are left in the glove box after installation of Cargo Barrier.

- **NOTE** To fit the cargo barrier it is essential that:
- a) Before marking or drilling, determine the positions required for fitting and mark the vehicle accordingly.
- b) Always drill perpendicular to surface.
- c) A positive drill stop should be used to prevent accidental damage to external panels, fuel lines etc.
- d) A vinyl cutter should be used for all soft material (ie. hood lining, floor covering etc.) This can be made by grinding the teeth from a holesaw at an angle of about 45 degrees.
- e) Care should be taken when applying Tekote Sealer/Rust Preventative to all holes drilled to negate the possibility of skin irritation.

Check screws in relevant components by hand before installation. Should there be resistance re-tap threads and re-check.

To refit the security blind, it may be necessary to modify both ends of the blind, so that it will fit back onto the mounts in the vehicle.

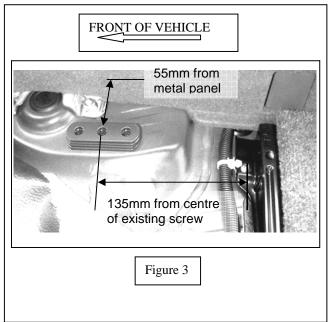
A high degree of technical competence is necessary to correctly install this product. Therefore, it is strongly recommended that an Authorized Dealer install this product. These Instructions must be read and clearly understood before commencing installation.



TOP REAR MOUNTS

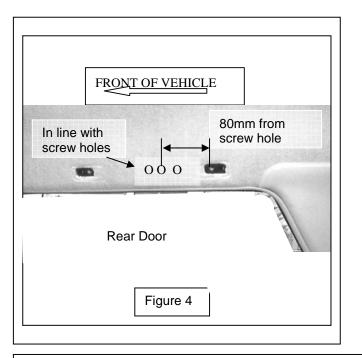
- 1. Mark the location as shown in figure 1
- 2. Drill a 5mm pilot hole at this point, through both the plastic trim and the metal panel
- 3. Remove the trim and mark the outer holes of the mounting plate on the metal panel
- Drill pilot holes at all the remaining points, then re-drill the holes as follows 9mm outer holes
 11mm centre hole
- 5. Insert the mounting plate through the large existing slot in the panel and align with the holes drilled
- 7. Ensure M10 centre thread is aligned correctly then tighten outer screws. Repeat procedure to other side.
- 8. Enlarge the pilot hole in the trim to 16mm, then replace the trim.
- 9. Repeat process for other side.

FLOOR MOUNTS



- 1. Remove the floor covering and mark the mounting location as shown in fig.3
- 2. Mark the outer holes and pilot drill all locations, then redrill the holes as follows--outer holes to 9mm. -centre hole to 22mm
- 3. Insert the "eye" of the installation tool into the centre "M10" hole of the mounting plate (Item 2). Push the mounting plate through the 22mm hole in the floor panel. Holding mounting plate in position, insert the "eye" of the installation tool into the centre hole of the Countersunk metal cover plate (4 plates will be required on each side as spacers), ensuring countersunk holes face upwards. Align metal cover plate with mounting plate. Insert the ${}^{5}/_{16}$ " BSW x 11/4" CSK screws (Item 9) into outer holes and tighten
- 4. Repeat for other side, then replace the floor covering and vinyl cut the carpet to allow access to the M10 hole.

TOP FRONT MOUNTS



- 1. Remove the grab handles from above the rear doors and mark the hole locations as shown
- 2. Pilot drill all holes to 5mm (hood lining and metal panel)
- 3. Vinyl cut the centre holes to 22mm, and the outer holes to 16mm (In the hood lining only)
- Enlarge the holes in the metal panel as follows--centre hole to 22mm -outer holes to 9mm
- 5. Insert the "eye" of the installation tool into the centre "M10" hole of the mounting plate (Item 2). Push the mounting plate through the 22mm hole in the panel. Holding mounting plate in position, insert the "eye" of the installation tool into the centre hole of the concealed cover plate.
- Align the concealed cover plate with mounting plate. Insert the ⁵/₁₆" BSW x 1¹/₄" CSK screws (Item 9) into outer holes and tighten
- 7. Replace the grab handles.
- 8. Repeat process for other side.

IF THE SECURITY BLIND NEEDS TO BE REINSTALLED AFTER CARGO BARRIER FITTING, THE BLIND AND MOUNTING CAN BE MODIFIED,OR ALTERNATIVELY YOU CAN PURCHASE A BLIND ATTACHMENT KIT (PART NUMBER 754500) WHICH WILL ALLOW THE BLIND TO BE REPLACED WITHOUT MODIFICATION