

# Instructions

## Trailing Arm Bushings

**N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.**

NOTE: Do not remove original outer shell from trailing arm/axle.

1. Raise vehicle evenly and safely support.

It is suggested that only one control arm be repaired at a time.

2. Once arm is removed, proceed to remove all original rubber from bushing (do not remove outer steel shell).  
Heat maybe used to help un-bond rubber from outer shell.

3. Completely clean outer shell from any rubber - a wire brush can be used.

4. Push supplied bushings into existing shells. Add supplied thrust washer to bushing (opposite side). Grease face and ID of bushings and poly washer.

Refer image and information below regarding bushing position.  
Refer number stamped on bushing.

5. Add supplied tubes to bushings. Re-fit arm to vehicle - tighten all bolts to manufacturers specification.

6. A wheel alignment is recommended. Re-check all bolts after initial 100kms travelled.

### Bushing Position

67895 - position #1 and #3  
67894

67896 - position #2  
67809

67906 - position #4  
67907



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.