## **Fitting Instructions #ALOY0010IS**

HOLDEN CRUZE JG, JH

Front Lower Control Arm Complete Replacement



View of underside of car right hand side shown with arm assembly installed

*Note:* ALOY0010K, ALOY0011K AND ALOY0012K Front Lower Control Arms Kit must be fitted to both sides of the vehicle.

- Wheel align the vehicle before the job is started and note castor settings;
- Place vehicle on hoist and carefully remove the OE front lower control arms;
- Clean chassis areas to remove any old original bushing materials. Grease the faces of the front bushes and install the new ALOY arm into the vehicle;
- Re-use all OE fasteners, making sure that all brake hoses are attach nicely on the new control arm and torque to manufacturer's specification;
- Wheel align vehicle and check castor settings;



## As viewed from the top of the control arm.

ALOY0010K – Standard Replacement. No castor change.



## **ALOY0011K** – To counteract a slight pull to the left Single Offset, Passenger side castor increase.



