

# Fitting Instructions #2361IS

## Ford Transit VF and VG

### Spring Rear Eye Bush Kit



**Note:** Polyurethane bushes must be fitted to both sides of the vehicle.

- Wheel align the vehicle before the job is started and note settings;
- Following manufacturer's recommendation, remove the rear leaf springs from the vehicle;
- Remove original shell parts from the front and/or rear eye of the rear leaf spring with the use of a hydraulic press and suitable pressing tools;
- 1 ○ Clean housing areas to remove any old original bushing materials before installing new bushes. Apply the grease supplied to the housing and the outside of the bush, then push the new bushes in (As shown in the diagram below);
- Using the grease supplied, generously lubricate the outside of the steel crush tube and the inside of the new polyurethane bushes and then, push the steel crush tubes into the new bushings, a hand press may be required to insert the steel tube, as there can be significant crush;
- Lubricate the side faces of the new bushings and the areas on the chassis that contact the new bushings and refit the rear leaf springs;
- Tighten all fasteners to manufacturer's specifications, get the vehicle wheel align and check new settings.

