

# Fitting Instructions #2360IS

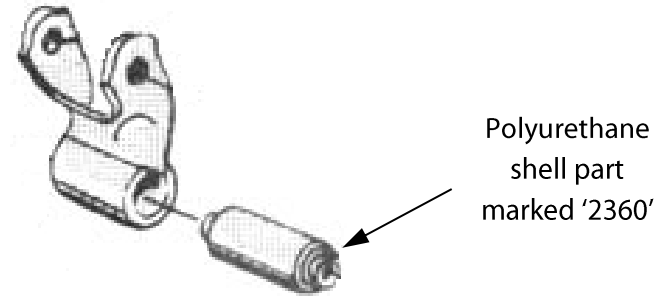
## Ford Transit VF and VG

### Spring Shackle Upper Bush Kit



**Note:** Polyurethane bushes must be fitted to both sides of the vehicle.

- Wheel align the vehicle before the job is started and note settings;
- Following manufacturer's recommendation, remove the rear spring shackle from the vehicle;
- Remove original shell part from the spring shackles with the use of a hydraulic press and suitable pressing tools;
- Using the appropriate pressing tools support the spring shackle and press in the new polyurethane shell part;
- Using the grease supplied, generously lubricate the outside of the steel crush tube and the inside of the new polyurethane shell parts and then, push the steel crush tubes into the new bushings, a hand press may be required to insert the steel tube, as there can be significant crush;
- Lubricate the side faces of the new bushings and the areas on the chassis that contact the new bushings and refit the rear spring shackles;
- Tighten all fasteners to manufacturer's specifications, get the vehicle wheel align and check new settings.



Rear, Spring Shackle with factory bushes (LEFT) and polyurethane bushes (RIGHT)