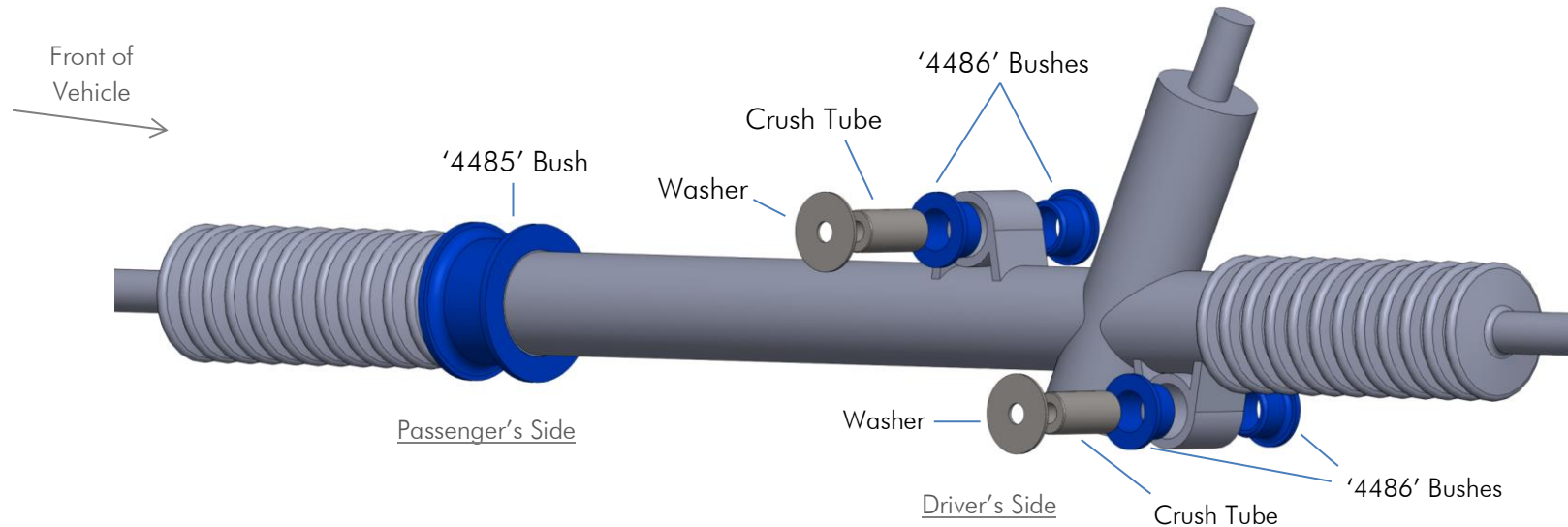


# Fitting Instructions #4485IS

Holden Viva

## Steering Rack & Pinion Mount Bushing



**Note:** For best results it is recommended that the Steering Rack be removed to aid installation. Refer to manufacturer's manual on how to remove steering rack from the vehicle.

- Remove the steering rack and cross member mount bolts, then disconnect ball joints;
- If necessary, lower down the steering rack from the vehicle until you have enough space to work with and support on an adjustable tall jack stand;
- On the passenger side, remove mounting bracket and then remove factory bushes. Please note the split position of the factory bushes on the steering rack before removing. On the driver side, remove the original bushes and then clean housing areas to remove any old original bushing materials;
- Prior to installation, apply grease to the outside of the new bushes and housing mounts;
- Install the new '4485' bush into the housing mount, making sure that the split position of the bush lines up to where the factory bushes were previously on the passenger's side, and install the new '4486' bushes on the driver's side, as shown in the illustration above;
- Refit steering rack mounting bracket and cross member, ensuring all mounting bolts and nuts are tighten up to the manufacture's torque specifications;
- Wheel-align vehicle to ensure correct alignment.