

# Fitting Instructions #2028IS

Toyota Four Runner / Hilux

## Control Arm Lower Inner Bushing



**Note:** The Original Steel Outer Shell that holds the rubber bushings must not be removed from the arms.

With the lower control arm removed from the vehicle, proceed as follows:

- Knock off the washers, which are riveted on each end of the crush-tube. This can be done with a hammer and chisel, or more easily with an air chisel;
- The rubber bush can now be pushed out of the arm, complete with its crush-tube by the use of an arbor press or similar. Note – This original bushing in some applications may be bonded to the outer shell;
- This procedure must be carried out in a well-ventilated area;
- Use an Oxy-acetylene torch to warm the outer steel shell, to destroy the rubber bond and remove the bush and tube. Further heating can be used to clean any remaining rubber from inside the original steel shell;
- Clean the inside of the outer steel shell with a wire brush and or emery tape;
- Using the grease supplied, grease:
  - Inside the outer steel original shell;
  - Outside and inside of the new bushings;
  - Outside of the new steel crush-tubes.
- Press the bushes into the shell, taking note to position the large diameter flanged bush against the flange of the shell, then insert the tube;
- Grease the ends of the bushings where they locate in on the cross-member;
- The control arm can now be re-installed into the vehicle.