

Install Guide

Rear Lower Control Arm Forward Inner Bushings

Toyota Rav4 Gen 5 2019-2025

Z7130-S
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Note: These components must be fitted by a qualified person only, as per the manufacturers' service manual. Also, all relevant safety procedures are followed in addition to the following. Photos are an indication and may vary slightly in appearance from the actual product.

Kit Contents:

- 2 x Bush 20295Z
- 2 x 19x14.3x48 Steel Tube

Note: Polyurethane must be fitted to both sides of the vehicle.

1. Wheel align vehicle before job is started and note settings.
2. Raise and support vehicle evenly.
3. Remove the forward rear lower control arm (Figure 1).
4. Using a press and suitable press tools remove the factory bushes including the steel shell.
5. Press the new polyurethane steel shell bushes into the arm using suitable press tools.
6. Apply grease to the bore of the bush and to the steel tube and press into the bush.
7. Refit the arms into the vehicle. Tighten all fasteners to manufacturer's specification.
8. Carry out wheel alignment.



Figure 1: Location of forward rear lower control arm (RHS shown)



Figure 2: New polyurethane bush in arm