

GMC SIERRA 1500 2019+ REAR LEAF SPRING FRONT EYE BUSHING



Note: These components must be fitted by a qualified person only, as per the manufacturers' service manual. Also, all relevant safety procedures are followed in addition to the following. Photos are an indication and may vary slightly in appearance from the actual product.

Kit Contents:

- 4X Bush (20344Z)
- 2x Tube (25x16.5x74.8)

1. Safely raise the vehicle using a hoist or support the frame securely with jack stands and remove the rear wheels.
2. Support the rear axle with a pole jack or suitable stand to relieve tension from the leaf spring.
3. Remove the rear axle U-bolts and hardware securing the axle to the leaf spring, then separate the axle from the spring.
4. Remove the front leaf spring bolt and rear shackle hardware, then remove the leaf spring from the vehicle.
5. Using a hydraulic press and appropriate adapters, press out the OE bushing from the front spring eye and clean the bore.
6. Apply a thin, even layer of the supplied grease to the outside surface of the new bushing halves.



7. Press the bushing halves into the spring eye from each side until fully seated.

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8. Apply grease to the inner bore of the installed bushings.



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9. Insert the supplied inner sleeve (tube) through the bushings and press until cantered and fully seated.



10. Apply a light coat of grease to the exposed outer faces of the bushings.



11. Reinstall the leaf spring and reattach the axle using U-bolts, then tighten all hardware to the manufacturer's specified torque values.