

# Install Guide

## Billet Lower Trailing Arms

### Toyota LC300, LC250, Tacoma, 4Runner, Tundra, Sequoia



**Note:** These components must be fitted by a qualified person only, as per the manufacturers' service manual. Also, all relevant safety procedures are followed in addition to the following. Photos are an indication and may vary slightly in appearance from the actual product.

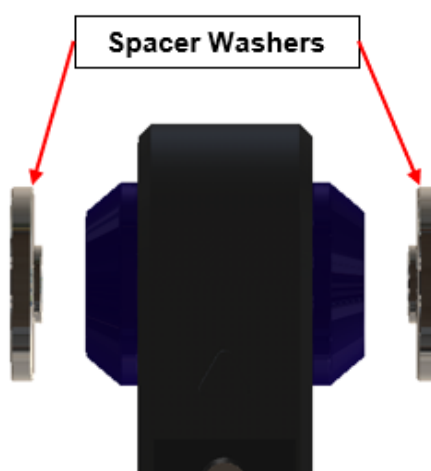
#### Kit Contents:

- 1x LH Lower Trailing Arm
- 1x RH Lower Trailing Arm
- 8x Spacer Washers

1. This installation can be completed on the ground, a 4-post hoist, or using jack stands or a 2-post hoist. Ensure the vehicle is safely supported before starting.
2. Working on one side at a time, remove the front and rear lower trailing arm bolts to detach the factory trailing arm. Retain the OEM bolts for reinstallation.



3. Measure the width of the factory bushing. If the bushing measures 72 mm (2.83"), install the supplied spacer washers on the outside of the new arm's bushings. If the bushing measures less than 72 mm, do not install the washers.



4. Before installing the new arms, remove the bushing cups and apply sufficient grease to the inside of the bushings. Reinstall the cups securely.

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5. Locate the directional marker on the underside of the billet arm. This marker identifies the front (chassis-side) position. The rock protectors must face down, and the logo plate should face toward the wheel once installed.
6. Install the billet trailing arm according to the directional marker and reuse the OEM bolts. Hand-tighten initially.



7. Repeat the process on the opposite side.
8. Torque all bolts to factory specifications once both sides are installed.
9. After 1,000 km (600 miles) or 1 month, recheck and re-torque all bolts to ensure proper fitment and safety.