Fitting Instructions #Z6288

Toyota Supra

Steering Rack and Pinion Mount Bushing

Note: The O.E. bushings can be removed without the rack having to be removed completely from vehicle.

Contents: 1x bushing **4060**. 1x bushing **1193L** (**47mm OD**), 1x bushing **1193L** (**50mm OD**)

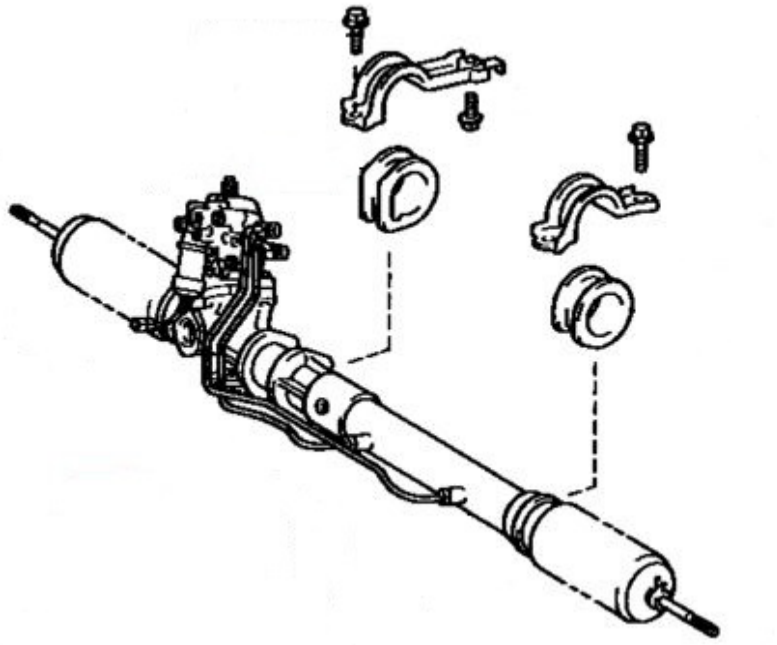
- Jack the vehicle up. Support the vehicle with stands
- Remove the bush bracket bolts. Lift the rack about 10mm just to give enough clearance, then remove the OE bushes and clean the surface before fitting the new units.
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Note – Supra vehicles with PPS require the larger 50mm 1193L round bushing. Refer RH and below image

- Install the new bushing and then re-install the OE brackets.
- Tighten all bolts according to the General Torque Specification Table or to manufacture's specifications.

General Torque Specification Table

	Class 8.8				Class 10.9			
	Lubricated		Dry		Lubricated		Dry	
Size	Nm	lb-ft	Nm	lb-ft	Nm	lb-ft	Nm	lb-ft
M12	75	55	95	70	110	80	140	105
M14	120	88	150	110	175	130	225	165



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