

GMC SIERRA 2500/3500 2011-2019 REAR SHACKLE LOWER BUSHING



Note: These components must be fitted by a qualified person only, as per the manufacturers' service manual. Also, all relevant safety procedures are followed in addition to the following. Photos are an indication and may vary slightly in appearance from the actual product.

Kit Contents:

- 4 x Bush (20362Z)
- 2 x Tube (20x14.3x89)

1. Raise the vehicle evenly and safely support using a hoist or appropriate jack stands.
2. Remove the rear shackle assembly from the vehicle.
3. Using a suitable press and correct adapters, remove the original rubber bushing from the shackle.
4. Clean the shackle eye thoroughly, ensuring all rust, dirt, and debris are removed.
5. Apply a thin, even layer of the supplied grease to the outer surface of the new bushing halves.



6. Press the bushing halves into the spring eye from each side until fully seated, as shown in the following image.



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7. Apply grease to the inner bore (ID) and side faces of the installed bushings.



8. Insert the supplied steel inner sleeve (tube) through the bushings. Ensure it is centred and fully seated.



9. Reinstall the shackle assembly back onto the vehicle.
10. Tighten all bolts and hardware to the manufacturer's specified torque settings.