MG S5 EV CARGO BARRIER
FITTING INSTRUCTION
FRONT POSITION KIT
Part #41418FK



VEHICLE TYPE: SUV

MODEL YEAR: 2025

MILFORD

Behind you all the way

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General Notes

- Read through the fitting instructions before installation of the accessory. Install the accessory following the fitting instructions. Failure to do so may cause damage to the vehicle or the accessory.
- Ensure all recyclable discarded vehicle accessory components and packaging are recycled following local recycling regulations.
- It is always recommended that this accessory is fitted by a qualified Technician.
- Safely store and protect any removed vehicle components.
- Ensure all bare metal surfaces are protected using suitable automotive rust inhibitor.
- Remove all metal swarf and dust from all vehicle surfaces if surface is used for accessory installation.

Safety Notes

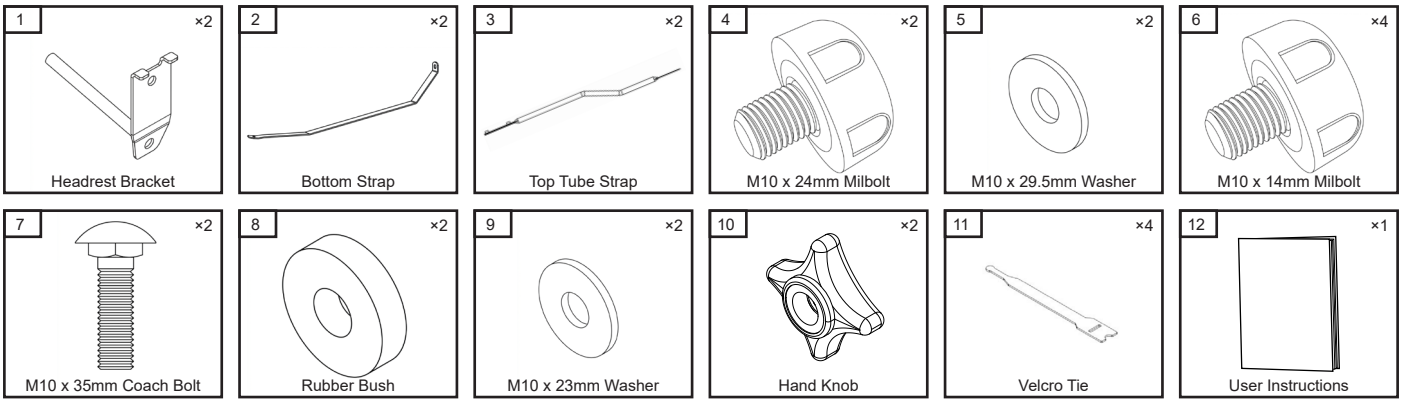
- Check that all work practices comply with safety standards.
- Please wear appropriate clothing and use safety equipment.



Fitting Time

Est. 15 minutes

Parts



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Behind you all the way

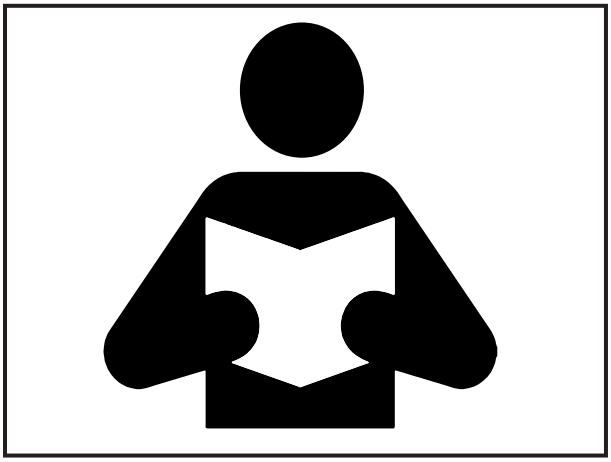
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Step 1

Read through the fitting instructions before installing the accessory.

Install the accessory following the fitting instructions.

Failure to do so may cause damage to the vehicle or the accessory.



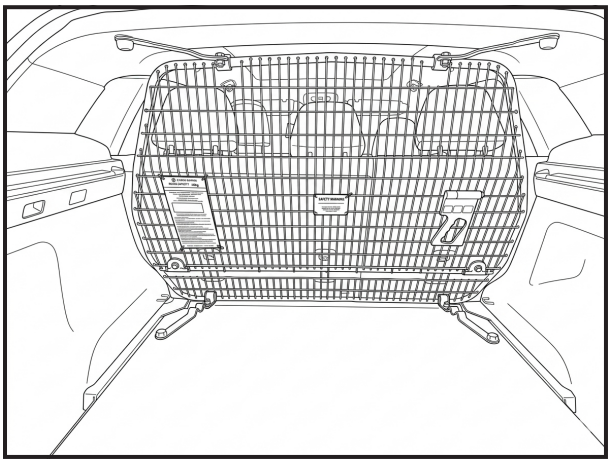
Important

Always refer to the vehicle's Workshop Manual when removing vehicle components.

Step 2

If the Cargo barrier fitted in the rear position, it must be removed from the vehicle.

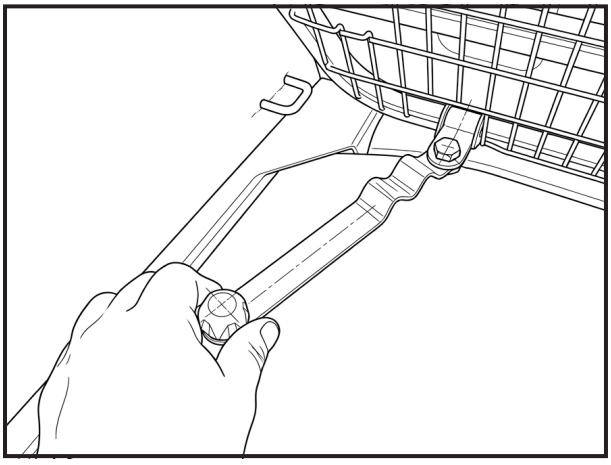
Otherwise, proceed to Step 6.



Step 3

Remove the Milbolts and wave washers from the passenger-side bottom bracket.

Do the same for driver's side.

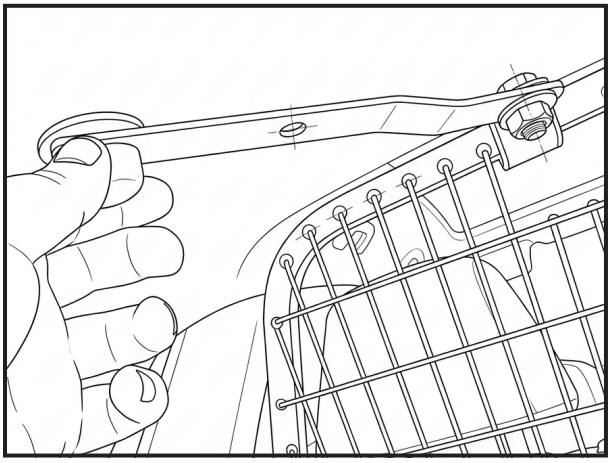


Step 4

Remove the Milbolts and washers from the top bracket passenger's side.

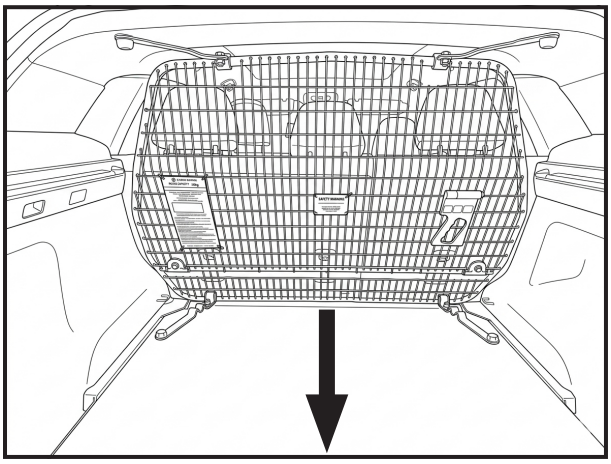
Do the same for driver's side.

Keep all Milbolts and washers safe as they will be used again for mounting the barrier in the front position.



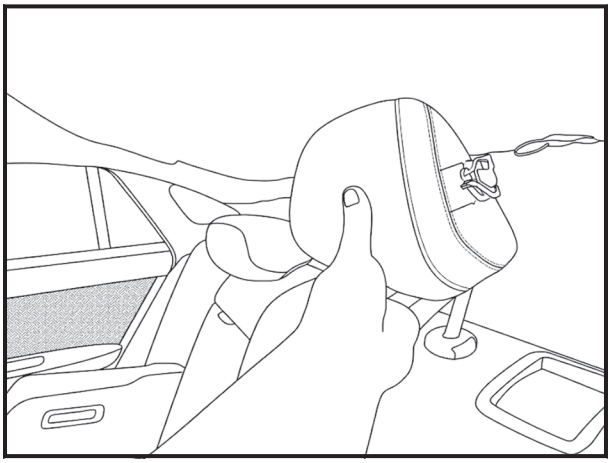
Step 5

Once all the Milbolts that hold the cargo barrier have been removed, slowly remove the cargo barrier from the car.



Step 6

Remove the second-row head restraints and store in a safe place inside the vehicle.

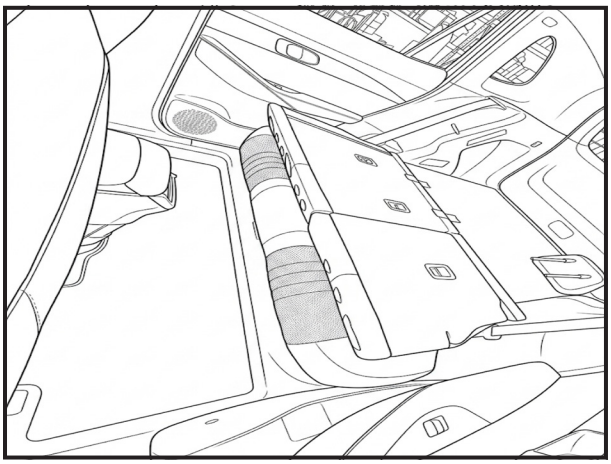


Important

Head restraints must be fitted when seats are in use.

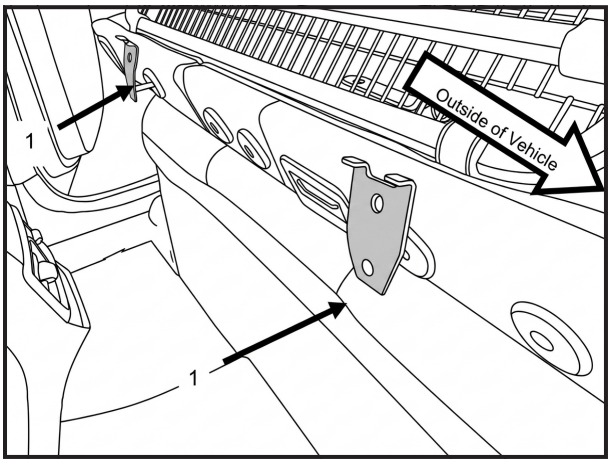
Step 7

Fold the rear seats down flat.



Step 8

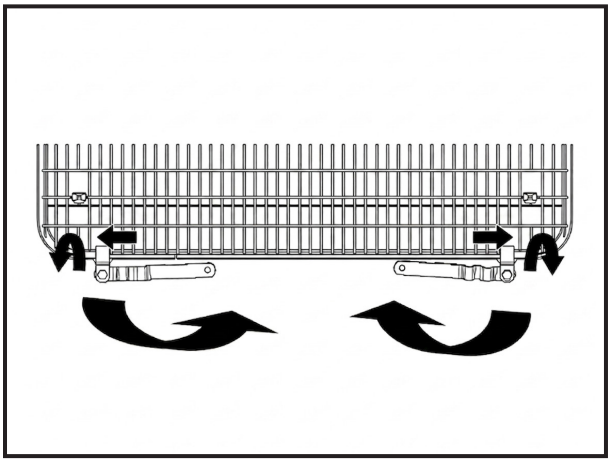
Place the lateral support headrest brackets (1) into the inboard headrest holes of the outer seats (as shown).



Step 9

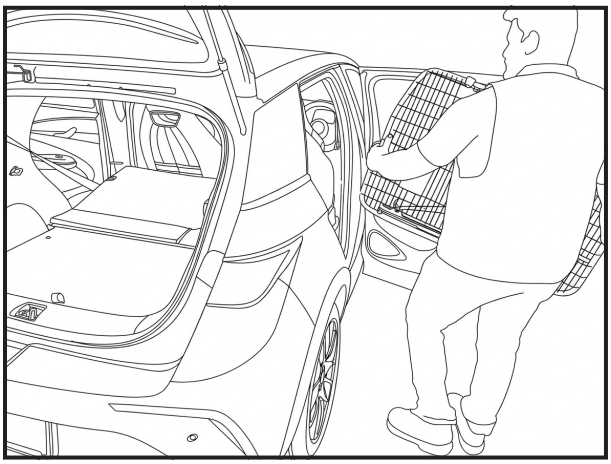
Push the saddle bush outward of the cargo barrier.

Fold the existing bottom straps towards the barrier and rotate them downwards, so that straps are out of the meshed area of the barrier.



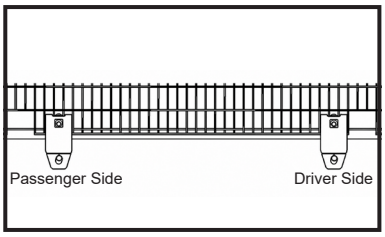
Step 10

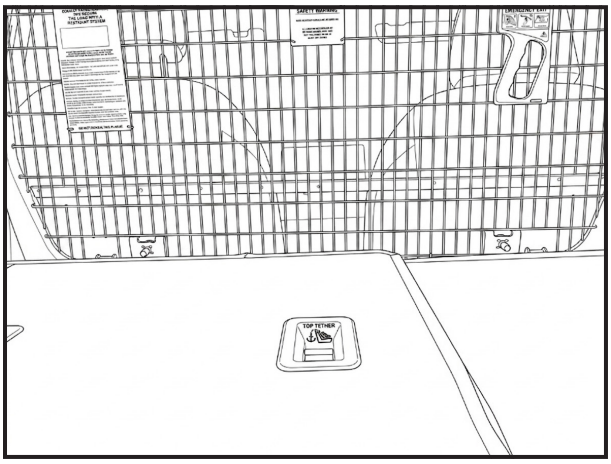
Take the barrier to the inside of the vehicle through one of the passenger doors.



Step 11

With the help of another technician, centre the cargo barrier and rest the front of the mesh on the Headrest Support Brackets (1) at the locations shown.

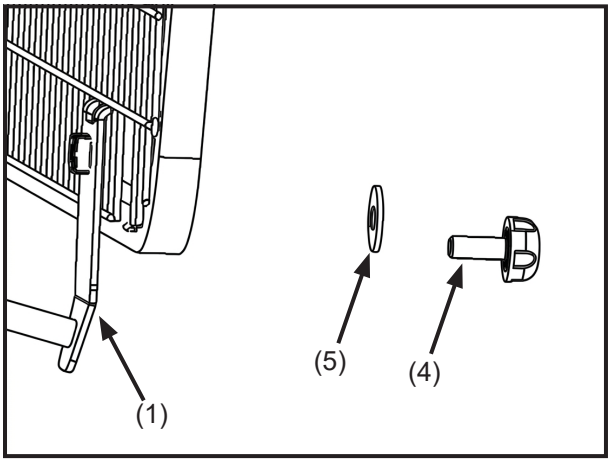




Step 12

On passenger's side, insert 1 x Milbolt M10 x 24mm (4) and 1 x M10 x 29.5mm washer (5) to secure the barrier to the Headrest Support Bracket (1) to the barrier mesh as shown.

Repeat the same on driver's side.



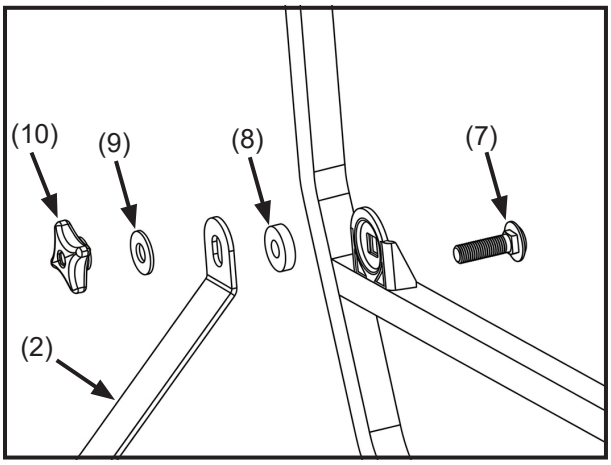
Step 13

On passenger's side, from the rear of the cargo barrier, insert 1 x M10 x 35 mm Bolt Coach through the bracket on the cargo barrier.

Insert 1 x rubber bush through the front of the cargo barrier.

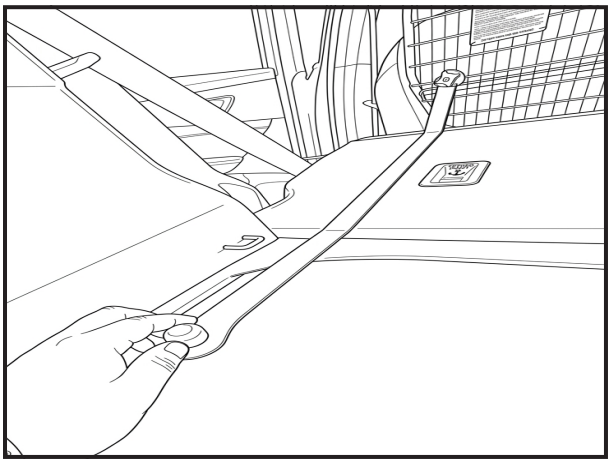
Attach 1 x Bottom Strap (2) to the barrier using 1 x M10 x 23 mm washer (9) and 1 x Hand knob (10).

Repeat the same on the other side.



Step 14

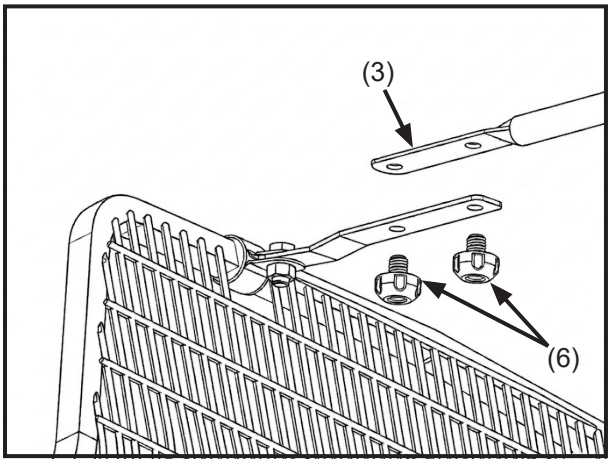
Attach free ends of the bottom straps (2) to bottom mounts protruding through the cargo area floor using the Milbolts with wave washers under the heads removed in step 3.



Step 15

Attach 1 x tube strap (3) to the top strap using 2 x Milbolt M10 x 14mm (6).

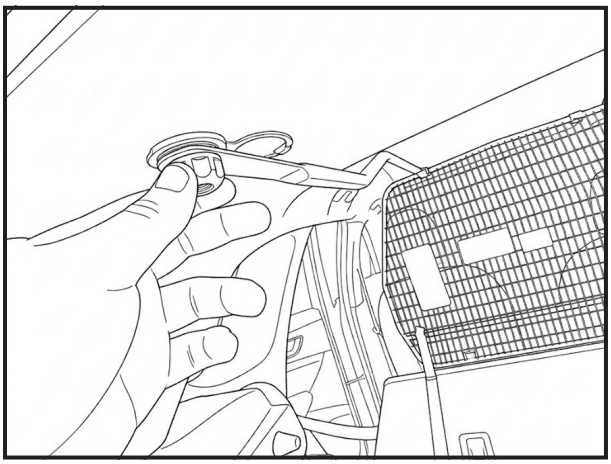
Repeat the same on the other side.



Step 16

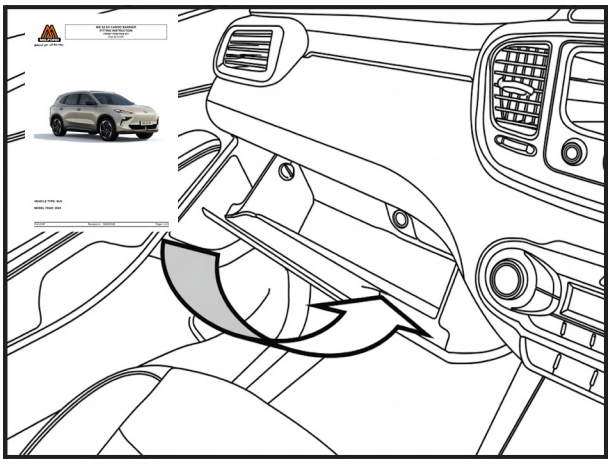
Attach free ends of top strap (3) to the top mounts using the Milbolts with wave washers under the heads removed in step 4.

Hand-tighten all Milbolts to 1-2 Nm.



Step 17

Place the User instructions document in the glove compartment.



Step 18

The Cargo Barrier fitment for the front position is now complete.

